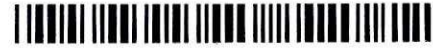




Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D3407-041
Job Sheet 181373



Part No: D3407-041

Job Qty: 1 ea

Part Name: Tow Ring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 7/27/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IPP Rev:A 05.10.14 New issue KJ/EC IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC IPP REV:F 17.11.02 AS PER DWG REV.G DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/27/18	7/27/18	0.00	0.00	Start Up Large Fab-1		106
100	Large Fab	1 pcs	7/27/18	7/27/18	0.00	0.22	Large Fab 1		102
110	QC	1 pcs	7/27/18	7/27/18	0.00	0.00	QC9		12
120	QC	1 pcs	7/27/18	7/27/18	0.00	0.00	QC5		12
130	Powdercoat	1 pcs	7/27/18	7/27/18	0.00	0.04	Powdercoat2		12
140	QC	1 pcs	7/27/18	7/27/18	0.00	0.00	QC3		12
150	Packaging	1 pcs	7/27/18	7/27/18	0.00	0.00	Packaging3-1		12
160	QC21-SA	1 Ea	7/27/18	7/27/18	0.00	0.00	QC21		12

Part Op 100 - Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD

Descriptions: Batch:

130 **Mask Threaded Section** START TIME: 9:00 OVEN TEMPERATURE: 400° FINISH TIME:

11 138539

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3407-1	Stem	1 Ea (1 ea)	90-Start up Operation	14526804340
D3407-5	Ring	1 Ea (1 ea)	90-Start up Operation	5097788

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3407-1	1	2	0
	D3407-5	1	48	0

Part Specifications

Specifications could not be found.



Container No: S096475



Part: D3407-041

Job No: 181373

Serial No/Batch: S096475

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 07/26/10

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